Colorado Procedure 31-13

Standard Method of Test for

Sieve Analysis of Aggregates

(This procedure modifies AASHTO T 11 and T 27. The current AASHTO T 11 and T 27 are to be used with this procedure.)

1. SCOPE

1.1 This method covers the determination of the particle size distribution of fine and coarse aggregate

2. REFERENCED DOCUMENTS

- 2.1 AASHTO Standards:
 - T 11 Materials Finer than the No. 200 Sieve in Mineral Aggregates by Washing
 - T 27 Sieve Analysis of Fine and Coarse Aggregates
- 2.2 Colorado Procedures:
 - CP 30 Sampling of Aggregates
 - CP 32 Reducing Field Samples of Soil and Aggregate to Testing Size

3. PROCEDURE

- 3.1 AASHTO T 11 and T 27 shall be used to determine the sieve analysis of fine and coarse aggregates with the following exceptions:
- 3.1.1 Unless otherwise specified, follow CP 30 for obtaining a sample of aggregates.
- 3.1.2 The minimum test sample mass shall be that in Table 31-1.
- 3.1.3 A split moisture sample may be used to accelerate the test procedure using the following procedure:
- 3.1.3.1 Following CP 32 split the material into two approximately equal samples.
- 3.1.3.2 Dry one of the samples to a constant mass using a hot plate or a 230°F \pm 9° oven to

determine its moisture content.

3.1.3.3 Determine the dry weight of the second sample using the following equation:

$$W_{Dry} = \frac{W_{Wet}}{100 + MC} \times 100$$

Where

 $W_{Dry} = Dry$ weight (mass) of 2^{nd} sample $W_{Wet} = Wet$ weight of 2^{nd} sample MC = Moisture content of 1^{st} sample

3.1.3.4 Determine the sieve analysis on the 2nd sample using AASHTO T 11 and T 27.

Table 31-1	
Aggregate Nominal Maximum Size Square Opening, Inches	Minimum Weight (Mass) of Test Sample, Pounds (kg)
< 3/8	0.66 (0.30)
3/8	2.2 (1.0)
1/2	3.3 (1.5)
3/4	4.4 (2.0)
1	5.5 (2.5)
1 1/2	11.0 (5.0)
2	16.0 (7.5)
2 1/2	22.0 (10.0)
3	27.5 (12.5)
3 1/2	33.0 (15.0)

NOTE 1: Nominal maximum size is as defined in the Appendix of the Field Materials Manual.

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